

## SAFETY DATA SHEET

### 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

#### 1.1 Product identifier

**Product name** MAK-MFP1  
**Synonyms** MFP1

#### 1.2 Uses and uses advised against

**Uses** FLOCCULANT • WASTE WATER TREATMENT • WATER TREATMENT

#### 1.3 Details of the supplier of the product

**Supplier name** MAK INDUSTRIAL WATER SOLUTIONS PTY LTD  
**Address** 36 Beringarra Ave, Malaga, Western Australia, 6090, AUSTRALIA  
**Telephone** +61 8 9249 8007  
**Email** [info@makwater.com.au](mailto:info@makwater.com.au)  
**Website** <http://makwater.com.au>

#### 1.4 Emergency telephone numbers

**Emergency** +61 8 9249 8007

### 2. HAZARDS IDENTIFICATION

#### 2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

##### Physical Hazards

Not classified as a Physical Hazard

##### Health Hazards

Serious Eye Damage / Eye Irritation: Category 2A

##### Environmental Hazards

Not classified as an Environmental Hazard

#### 2.2 GHS Label elements

**Signal word** WARNING

**Pictograms**



##### Hazard statements

H319 Causes serious eye irritation.

##### Prevention statements

P264 Wash thoroughly after handling.  
P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

##### Response statements

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P337 + P313 If eye irritation persists: Get medical advice/attention.

**PRODUCT NAME    MAK-MFP1****Storage statements**

None allocated.

**Disposal statements**

None allocated.

**2.3 Other hazards**

No information provided.

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**3. COMPOSITION/ INFORMATION ON INGREDIENTS**

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**3.1 Substances / Mixtures**

| Ingredient       | CAS Number | EC Number | Content |
|------------------|------------|-----------|---------|
| ALKALINE SALT(S) | -          | -         | <1%     |
| WATER            | 7732-18-5  | 231-791-2 | 98%     |
| FLOCCULANTS      | -          | -         | <1%     |

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**4. FIRST AID MEASURES**

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**4.1 Description of first aid measures**

|                             |                                                                                                                                                                                                          |
|-----------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Eye</b>                  | If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.                 |
| <b>Inhalation</b>           | If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.                                                                                                                |
| <b>Skin</b>                 | If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor. |
| <b>Ingestion</b>            | For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.                                                               |
| <b>First aid facilities</b> | Eye wash facilities and normal washroom facilities should be available.                                                                                                                                  |

**4.2 Most important symptoms and effects, both acute and delayed**

See Section 11 for more detailed information on health effects and symptoms.

**4.3 Immediate medical attention and special treatment needed**

Treat symptomatically.

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**5. FIRE FIGHTING MEASURES**

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**5.1 Extinguishing media**

Use an extinguishing agent suitable for the surrounding fire.

**5.2 Special hazards arising from the substance or mixture**

Non flammable. May evolve carbon/ nitrogen oxides, ammonia and hydrocarbons when heated to decomposition.

**5.3 Advice for firefighters**

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

**5.4 Hazchem code**

None allocated.

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**6. ACCIDENTAL RELEASE MEASURES**

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**6.1 Personal precautions, protective equipment and emergency procedures**

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

**6.2 Environmental precautions**

Prevent product from entering drains and waterways.

**6.3 Methods of cleaning up**

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

**6.4 Reference to other sections**

See Sections 8 and 13 for exposure controls and disposal.

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**7. HANDLING AND STORAGE**

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**7.1 Precautions for safe handling**

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

**7.2 Conditions for safe storage, including any incompatibilities**

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Store below 30°C.

**7.3 Specific end uses**

No information provided.

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**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

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**8.1 Control parameters****Exposure standards**

No exposure standards have been entered for this product.

**Biological limits**

No biological limit values have been entered for this product.

**8.2 Exposure controls**

**Engineering controls**    Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

**PPE**

|                    |                                                                                         |
|--------------------|-----------------------------------------------------------------------------------------|
| <b>Eye / Face</b>  | Wear splash-proof goggles.                                                              |
| <b>Hands</b>       | Wear PVC or rubber gloves.                                                              |
| <b>Body</b>        | Wear coveralls. If spraying, wear PVC boots.                                            |
| <b>Respiratory</b> | If spraying, wear a Type A-Class P1 (Organic gases/vapours and Particulate) respirator. |



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**9. PHYSICAL AND CHEMICAL PROPERTIES**

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**9.1 Information on basic physical and chemical properties**

|                              |                                   |
|------------------------------|-----------------------------------|
| <b>Appearance</b>            | SLIGHTLY OPAQUE COLOURLESS LIQUID |
| <b>Odour</b>                 | SLIGHT ODOUR                      |
| <b>Flammability</b>          | NON FLAMMABLE                     |
| <b>Flash point</b>           | NOT RELEVANT                      |
| <b>Boiling point</b>         | NOT AVAILABLE                     |
| <b>Melting point</b>         | NOT AVAILABLE                     |
| <b>Evaporation rate</b>      | NOT AVAILABLE                     |
| <b>pH</b>                    | 10.5 to 11.5                      |
| <b>Vapour density</b>        | NOT AVAILABLE                     |
| <b>Solubility (water)</b>    | SLIGHTLY SOLUBLE                  |
| <b>Vapour pressure</b>       | NOT AVAILABLE                     |
| <b>Upper explosion limit</b> | NOT RELEVANT                      |
| <b>Lower explosion limit</b> | NOT RELEVANT                      |
| <b>Partition coefficient</b> | NOT AVAILABLE                     |

#### **9.1 Information on basic physical and chemical properties**

|                           |               |
|---------------------------|---------------|
| Autoignition temperature  | NOT AVAILABLE |
| Decomposition temperature | NOT AVAILABLE |
| Viscosity                 | NOT AVAILABLE |
| Explosive properties      | NOT AVAILABLE |
| Oxidising properties      | NOT AVAILABLE |
| Odour threshold           | NOT AVAILABLE |

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## **10. STABILITY AND REACTIVITY**

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### **10.1 Reactivity**

Violent reactions possible with aluminium, alkaline earth metal powders, alkali metals, fluorine, non-metallic oxides and concentrated acids including concentrated sulphuric acids.

### **10.2 Chemical stability**

Stable under recommended conditions of storage.

### **10.3 Possibility of hazardous reactions**

Hazardous polymerisation is not expected to occur.

### **10.4 Conditions to avoid**

Avoid heat, sparks, open flames and other ignition sources.

### **10.5 Incompatible materials**

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

### **10.6 Hazardous decomposition products**

May evolve carbon/ nitrogen oxides, ammonia and hydrocarbons when heated to decomposition.

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## **11. TOXICOLOGICAL INFORMATION**

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### **11.1 Information on toxicological effects**

|                          |                                                                                                                 |
|--------------------------|-----------------------------------------------------------------------------------------------------------------|
| Acute toxicity           | Based on available data, the classification criteria are not met.                                               |
| Skin                     | Contact may result in irritation, redness, pain and rash.                                                       |
| Eye                      | Contact may result in irritation, lacrimation, pain and redness.                                                |
| Sensitisation            | Not classified as causing skin or respiratory sensitisation.                                                    |
| Mutagenicity             | Not classified as a mutagen.                                                                                    |
| Carcinogenicity          | Not classified as a carcinogen.                                                                                 |
| Reproductive             | Not classified as a reproductive toxin.                                                                         |
| STOT - single exposure   | May cause respiratory irritation. Over exposure may result in irritation of the nose and throat, with coughing. |
| STOT - repeated exposure | No known effects from this product. Under normal conditions of use, adverse health effects are not anticipated. |
| Aspiration               | May be harmful if swallowed and enters airways.                                                                 |

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## **12. ECOLOGICAL INFORMATION**

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### **12.1 Toxicity**

No information provided.

### **12.2 Persistence and degradability**

No information provided.

### **12.3 Bioaccumulative potential**

No information provided.

### **12.4 Mobility in soil**

No information provided.

### **12.5 Other adverse effects**

No information provided.

**13. DISPOSAL CONSIDERATIONS****13.1 Waste treatment methods**

|                       |                                                                                                                                                                                                                                                                                                                   |
|-----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Waste disposal</b> | For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. For large quantities, contact the manufacturer/supplier for additional information. Prevent contamination of drains and waterways as aquatic life may be threatened and environmental damage may result. |
| <b>Legislation</b>    | Dispose of in accordance with relevant local legislation.                                                                                                                                                                                                                                                         |

**14. TRANSPORT INFORMATION****NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA**

|                                    | <b>LAND TRANSPORT (ADG)</b> | <b>SEA TRANSPORT (IMDG / IMO)</b> | <b>AIR TRANSPORT (IATA / ICAO)</b> |
|------------------------------------|-----------------------------|-----------------------------------|------------------------------------|
| <b>14.1 UN Number</b>              | None allocated.             | None allocated.                   | None allocated.                    |
| <b>14.2 Proper Shipping Name</b>   | None allocated.             | None allocated.                   | None allocated.                    |
| <b>14.3 Transport hazard class</b> | None allocated.             | None allocated.                   | None allocated.                    |
| <b>14.4 Packing Group</b>          | None allocated.             | None allocated.                   | None allocated.                    |

**14.5 Environmental hazards**

No information provided.

**14.6 Special precautions for user**

|                     |                 |
|---------------------|-----------------|
| <b>Hazchem code</b> | None allocated. |
|---------------------|-----------------|

**15. REGULATORY INFORMATION****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

|                           |                                                                                                                                                                 |
|---------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Poison schedule</b>    | A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP). |
| <b>Classifications</b>    | Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).                    |
| <b>Inventory listings</b> | <b>AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)</b><br>All components are listed on AIIC, or are exempt.                                      |

**16. OTHER INFORMATION**

|                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|-------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Additional information</b> | <p><b>EXPOSURE CONTROL:</b> If utilised in a closed system the potential for over exposure is reduced. If not used in a closed system, local exhaust ventilation is recommended to control exposure. Provide eye wash and safety shower in close proximity to points of potential exposure. Where the potential for an inhalation risk exists, an approved respirator may be required. Do not eat, store, consume food, tobacco or drink in areas where product is used.</p> <p><b>FLOCCULANTS:</b> Users of bulk quantities are advised that flocculants have the potential, if dispersed into the air, to present an explosion hazard where an ignition source is present or where temperatures approach 300°C. Therefore all equipment used previously to handle, transfer or store flocculants <b>MUST BE</b> cleaned thoroughly prior to cutting, welding, drilling or exposure to any other form of heat or ignition sources. Further, bulk storage bins should be ventilated on a routine basis to avoid dust/vapour accumulation.</p> <p><b>PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:</b><br/>The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.</p> |
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**HEALTH EFFECTS FROM EXPOSURE:**

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

**Abbreviations**

|                   |                                                                                                 |
|-------------------|-------------------------------------------------------------------------------------------------|
| ACGIH             | American Conference of Governmental Industrial Hygienists                                       |
| CAS #             | Chemical Abstract Service number - used to uniquely identify chemical compounds                 |
| CNS               | Central Nervous System                                                                          |
| EC No.            | EC No - European Community Number                                                               |
| EMS               | Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)                   |
| GHS               | Globally Harmonized System                                                                      |
| GTEPG             | Group Text Emergency Procedure Guide                                                            |
| IARC              | International Agency for Research on Cancer                                                     |
| LC50              | Lethal Concentration, 50% / Median Lethal Concentration                                         |
| LD50              | Lethal Dose, 50% / Median Lethal Dose                                                           |
| mg/m <sup>3</sup> | Milligrams per Cubic Metre                                                                      |
| OEL               | Occupational Exposure Limit                                                                     |
| pH                | relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline). |
| ppm               | Parts Per Million                                                                               |
| STEL              | Short-Term Exposure Limit                                                                       |
| STOT-RE           | Specific target organ toxicity (repeated exposure)                                              |
| STOT-SE           | Specific target organ toxicity (single exposure)                                                |
| SUSMP             | Standard for the Uniform Scheduling of Medicines and Poisons                                    |
| SWA               | Safe Work Australia                                                                             |
| TLV               | Threshold Limit Value                                                                           |
| TWA               | Time Weighted Average                                                                           |

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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