



SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name MAK BCS Synonyms MAK-BCS

1.2 Uses and uses advised against

Uses ALKALINE ADDITIVE ● CHEMICAL INDUSTRY ● FOOD APPLICATION(S) ● WATER TREATMENT

WIDE VARIETY OF INDUSTRIAL, CHEMICAL AND FOOD RELATED APPLICATIONS.

1.3 Details of the supplier of the product

Supplier name MAK INDUSTRIAL WATER SOLUTIONS PTY LTD

Address 36 Beringarra Ave, Malaga, Western Australia, 6090, AUSTRALIA

Telephone +61 8 9249 8007 **Fax** +61 8 9249 8004

Email service.wa@makwater.com.au

Website http://makwater.com.au

1.4 Emergency telephone numbers

Emergency +61 8 9249 8007

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Serious Eye Damage / Eye Irritation: Category 2A

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word WARNING

Pictograms

!>

Hazard statements

H319 Causes serious eye irritation.

Prevention statements

P264 Wash thoroughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

Page 1 of 6

ChemAlert.

SDS Date: 18 Nov 2022

PRODUCT NAME MAK BCS

Response statements

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing.

P337 + P313 If eye irritation persists: Get medical advice/attention.

Storage statements None allocated.

Disposal statements

None allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content (w/w)
SODIUM CARBONATE	497-19-8	207-838-8	15%
WATER	7732-18-5	231-791-2	Remainder

4. FIRST AID MEASURES

4.1 Description of first aid measures

If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to

stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If

swallowed, do not induce vomiting.

First aid facilities Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

Irritating to the eyes and skin.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases if strongly heated. May evolve carbon oxides and sodium oxides when heated to decomposition.

Page 2 of 6

5.3 Advice for firefighters

No fire or explosion hazard exists.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Ventilate area where possible.

ChemAlert.

SDS Date: 18 Nov 2022

PRODUCT NAME MAK BCS

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

If spilt, collect and reuse where possible. Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference		VA S		EL
ingredient	Kelefelice	ppm	mg/m³	ppm	mg/m³
Sodium Carbonate (total dust)	SWA [AUS]		10		

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction

ventilation is recommended.

PPE

Eye / Face Wear splash-proof goggles. **Hands** Wear PVC or rubber gloves.

Body When using large quantities or where heavy contamination is likely, wear coveralls.

Respiratory No required under normal conditions of use.





9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance CLEAR LIQUID Odour ODOURI ESS **Flammability** NON FLAMMABLE NOT RELEVANT Flash point **NOT AVAILABLE Boiling point Melting point NOT AVAILABLE NOT AVAILABLE Evaporation rate NOT AVAILABLE** pН

Page 3 of 6 SDS Date: 18 Nov 2022



PRODUCT NAME MAK BCS

9.1 Information on basic physical and chemical properties

NOT AVAILABLE Vapour density **NOT AVAILABLE** Relative density SOLUBLE Solubility (water) **NOT AVAILABLE** Vapour pressure NOT RELEVANT **Upper explosion limit NOT RELEVANT** Lower explosion limit **NOT AVAILABLE** Partition coefficient Autoignition temperature **NOT AVAILABLE** NOT AVAILABLE Decomposition temperature **NOT AVAILABLE** Viscosity NOT EXPLOSIVE **Explosive properties** Oxidising properties NON OXIDISING **Odour threshold NOT AVAILABLE**

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

May form toxic N-nitrosamines (suspected carcinogens) when mixed with amines and acids. Incompatible with acids (eg. phthalic acid), metallic salts, amines, organics and reducing agents (eg. disulphides).

10.6 Hazardous decomposition products

May evolve carbon oxides and sodium oxides when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Acute oral exposure may result in irritation of the mouth, throat, oesophagus and gastrointestinal tract.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
SODIUM CARBONATE	> 2000 mg/kg (rat) (AICIS)	> 2000 mg/kg (rat) (AICIS)	> 2000 mg/m³ (rat) (AICIS)
WATER	> 90,000 mg/kg (rat)		

Skin Contact may result in irritation, redness, rash and dermatitis.

Eye Contact may result in irritation, lacrimation, pain, redness and possible serious eye damage.

Sensitisation Not classified as causing skin or respiratory sensitisation.

MutagenicityNot classified as a mutagen.CarcinogenicityNot classified as a carcinogen.ReproductiveNot classified as a reproductive toxin.

STOT - single Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in

breathing difficulties.

STOT - repeatedNot classified as causing organ damage from repeated exposure. Carbonate ions are neutralised under physiological conditions to form bicarbonate ions and/or carbon dioxide, which are major products of all

human metabolic activities; therefore, systemic toxicity is not expected.

Aspiration Not classified as causing aspiration.



exposure

SDS Date: 18 Nov 2022 Revision No: 2

Page 4 of 6

12. ECOLOGICAL INFORMATION

12.1 Toxicity

This product is not classified as hazardous to the aquatic environment.

12.2 Persistence and degradability

Not applicable for inorganic substances.

12.3 Bioaccumulative potential

Does not bioaccumulate. Sodium carbonate is an inorganic substance dissociates into sodium and carbonate ions in water, which do not accumulate in living tissues.

12.4 Mobility in soil

If sodium carbonate is emitted to soil it can escape to atmosphere as carbon dioxide, precipitate as a metal carbonate, form complexes or stay in solution.

12.5 Other adverse effects

No other adverse effects are identified.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site.

Contact the manufacturer/supplier for additional information if disposing of large quantities (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

Not a Marine Pollutant.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the

Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and

Labelling of Chemicals (GHS Revision 7).

Inventory listings AUSTRALIA: AllC (Australian Inventory of Industrial Chemicals)

All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information



SDS Date: 18 Nov 2022 Revision No: 2

Page 5 of 6

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations ACGIH American Conference of Governmental Industrial Hygienists

CAS # Chemical Abstract Service number - used to uniquely identify chemical compounds

CNS Central Nervous System

EC No. EC No - European Community Number

EMS Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous

Goods)

GHS Globally Harmonized System

GTEPG Group Text Emergency Procedure Guide IARC International Agency for Research on Cancer

LC50 Lethal Concentration, 50% / Median Lethal Concentration

LD50 Lethal Dose, 50% / Median Lethal Dose

mg/m³ Milligrams per Cubic Metre
OEL Occupational Exposure Limit

pH relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly

alkaline).

ppm Parts Per Million

STEL Short-Term Exposure Limit

STOT-RE Specific target organ toxicity (repeated exposure)
STOT-SE Specific target organ toxicity (single exposure)

SUSMP Standard for the Uniform Scheduling of Medicines and Poisons

SWA Safe Work Australia
TLV Threshold Limit Value
TWA Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

Risk Management Technologies 5 Ventnor Ave, West Perth Western Australia 6005 Phone: +61 8 9322 1711 Fax: +61 8 9322 1794

Fax: +61 8 9322 1794 Email: info@rmt.com.au Web: www.rmtglobal.com

[End of SDS]



SDS Date: 18 Nov 2022