



SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name MAK-MFC1
Synonyms MAK MFC1

1.2 Uses and uses advised against

Uses WASTE WATER COAGULANT

1.3 Details of the supplier of the product

Supplier name MAK INDUSTRIAL WATER SOLUTIONS PTY LTD

Address 36 Beringarra Ave, Malaga, Western Australia, 6090, AUSTRALIA

Telephone +61 8 9249 8007 **Fax** +61 8 9249 8004

Email service.wa@makwater.com.au

Website http://makwater.com.au

1.4 Emergency telephone numbers

Emergency +61 8 9249 8007

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Skin Corrosion/Irritation: Category 2

Serious Eye Damage / Eye Irritation: Category 2A

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word WARNING

Pictograms



Hazard statements

H315 Causes skin irritation. H319 Causes serious eye irritation.

Prevention statements

P264 Wash thoroughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

ChemAlert.

SDS Date: 23 Sep 2021 Revision No: 2.1

PRODUCT NAME MAK-MFC1

Response statements

P302 + P352 IF ON SKIN: Wash with plenty of water.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing.

P321 Specific treatment is advised - see first aid instructions.
P332 + P337 + P313 If skin or eye irritation occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage statements

None allocated.

Disposal statements

None allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
PROPRIETARY INGREDIENT(S)	-	-	20 to 40%
ALUMINUM HYDROXYCHLORIDE	1324-41-9	-	40 to 60%
WATER	7732-18-5	231-791-2	20 to 60%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to

stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If

swallowed, do not induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Irritating to the eyes and skin.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases if strongly heated.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES



SDS Date: 23 Sep 2021 Revision No: 2.1

Page 2 of 7

PRODUCT NAME MAK-MFC1

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Avoid inhalation. Use in well ventilated areas. Maintain vapour levels below the recommended exposure **Engineering controls**

Page 3 of 7

standard.

PPF

Eye / Face Wear splash-proof goggles. Hands Wear PVC or rubber gloves.

When using large quantities or where heavy contamination is likely, wear coveralls. **Body**

Respiratory Not required under normal conditions of use.





9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

CLEAR TO SLIGHTLY HAZY LIQUID **Appearance**

Odour SLIGHT ODOUR **Flammability** NON FLAMMABLE Flash point **NOT RELEVANT**

Boiling point 100°C

Melting point NOT AVAILABLE **Evaporation rate NOT RELEVANT** 3.5 to 4.0 (neat)

ChemAlert.

SDS Date: 23 Sep 2021

Revision No: 2.1

PRODUCT NAME MAK-MFC1

9.1 Information on basic physical and chemical properties

NOT AVAILABLE Vapour density 1.33 to 1.35 Relative density SOLUBLE Solubility (water) NOT AVAILABLE Vapour pressure NOT RELEVANT Upper explosion limit NOT RELEVANT Lower explosion limit **NOT AVAILABLE Partition coefficient** Autoignition temperature **NOT AVAILABLE Decomposition temperature NOT AVAILABLE NOT AVAILABLE** Viscosity **NOT AVAILABLE Explosive properties NOT AVAILABLE Oxidising properties** NOT AVAILABLE **Odour threshold**

9.2 Other information

% Volatiles 50 %

10. STABILITY AND REACTIVITY

10.1 Reactivity

May evolve chlorine gas when in contact with very strong oxidising agents. There is some heat liberated when in contact with strong acids.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

Severe overheating may release hydrogen chloride gas and aluminium oxides once water has evaporated.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Acute oral exposure may result in irritation of the mouth, throat, oesophagus and gastrointestinal tract.

SkinContact may result in irritation, redness, rash and dermatitis.EyeContact may result in irritation, lacrimation, pain and redness.SensitisationNot classified as causing skin or respiratory sensitisation.

 Mutagenicity
 Not classified as a mutagen.

 Carcinogenicity
 Not classified as a carcinogen.

 Reproductive
 Not classified as a reproductive toxin.

STOT - single Over exposure may result in irritation of the nose and throat, coughing, dizziness, drowsiness and headache.

exposure

exposure

STOT - repeated Not classified as causing organ damage from repeated exposure. Adverse effects are generally associated

with single exposure.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION



SDS Date: 23 Sep 2021 Revision No: 2.1

Page 4 of 7

PRODUCT NAME MAK-MFC1

12.1 Toxicity

Not a persistent pollutant; can cause coagulation of solids in aqueous suspension, especially when highly diluted by the water in which the solids are suspended. Aluminium compounds are common in most soils and are the principle components of Bauxite and Gibbsite, which are common, naturally occurring minerals. When diluted by copious quantities of water (for example, to the point that the concentration is less than about 100 grams per cubic meter), this product will hydrolyse rapidly to form aluminium hydroxide, which can be expected to become a part of the natural soil profile if not recovered. When not highly diluted with water, this product may be slow to hydrolyse and may form a mixture of partially soluble aluminium species and heavy floc of aluminium hydroxide. Until further diluted, this mixture could affect marine life by clogging sensitive respiratory mechanisms in a similar fashion to muds and clays and possibly by toxic effects that are not yet well understood.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Waste disposal

Contact the manufacturer/supplier for additional information if disposing of large quantities (if required). Prevent contamination of drains and waterways as aquatic life may be threatened and environmental damage may result. This product can be neutralised with alkali to form a mixture of aluminium hydroxide and the chloride salt of the alkali. The resulting mixture is non-hazardous providing the resulting pH is between

roughly 5 and 10.

Dispose of in accordance with relevant local legislation. Legislation

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code

There is a possibility that this product could be contained in a reagent set or kit composed of various Other information

compatible dangerous goods. If the item is part of a set or kit, the classification would change to the

following: UN3316 Chemical Kit, Class 9, PG II or III.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the

Uniform Scheduling of Medicines and Poisons (SUSMP).

Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Classifications

Labelling of Chemicals (GHS Revision 7).



SDS Date: 23 Sep 2021 Revision No: 2.1

PRODUCT NAME MAK-MFC1

Inventory listings AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)

All components are listed on AIIC, or are exempt.

UNITED STATES: TSCA (US Toxic Substances Control Act) All components are listed on the TSCA inventory, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations ACGIH American Conference of Governmental Industrial Hygienists

> CAS# Chemical Abstract Service number - used to uniquely identify chemical compounds

CNS Central Nervous System

EC No. EC No - European Community Number

Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous **EMS**

Goods)

GHS Globally Harmonized System

GTEPG Group Text Emergency Procedure Guide **IARC** International Agency for Research on Cancer

LC50 Lethal Concentration, 50% / Median Lethal Concentration

LD50 Lethal Dose, 50% / Median Lethal Dose

ma/m³ Milligrams per Cubic Metre OEL Occupational Exposure Limit

relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly pΗ

alkaline).

ppm Parts Per Million

STEL Short-Term Exposure Limit

STOT-RE Specific target organ toxicity (repeated exposure) STOT-SE Specific target organ toxicity (single exposure)

SUSMP Standard for the Uniform Scheduling of Medicines and Poisons

Page 6 of 7

Safe Work Australia **SWA** TLV Threshold Limit Value TWA Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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SDS Date: 23 Sep 2021

Revision No: 2.1

[End of SDS]

Page 7 of 7



SDS Date: 23 Sep 2021

Revision No: 2.1