



SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name MAK-MFC5
Synonyms MFC5

1.2 Uses and uses advised against

Uses WASTE WATER TREATMENT

1.3 Details of the supplier of the product

Supplier name MAK INDUSTRIAL WATER SOLUTIONS PTY LTD

Address 36 Beringarra Ave, Malaga, Western Australia, 6090, AUSTRALIA

Telephone +61 8 9249 8007 **Fax** +61 8 9249 8004

Email service.wa@makwater.com.au

Website http://makwater.com.au

1.4 Emergency telephone numbers

Emergency +61 8 9249 8007

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Serious Eye Damage / Eye Irritation: Category 1

Specific Target Organ Toxicity (Single Exposure): Category 3 (Respiratory Irritation)

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word DANGER

Pictograms





Hazard statements

H318 Causes serious eye damage. H335 May cause respiratory irritation.

Prevention statements

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P271 Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

ChemAlert.

SDS Date: 23 Sep 2021 Revision No: 2.1

PRODUCT NAME MAK-MFC5

Response statements

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

Storage statements

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

Disposal statements

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
ALUMINIUM CHLORIDE, BASIC	1327-41-9	215-477-2	40 to 60%
PROPRIETARY INGREDIENT(S)	-	-	<3%
WATER	7732-18-5	231-791-2	<60%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to

stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If

swallowed, do not induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Causes serious eye damage.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases if strongly heated. May evolve aluminium oxides and hydrogen chloride gas when heated to decomposition.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES



SDS Date: 23 Sep 2021 Revision No: 2.1

Page 2 of 7

PRODUCT NAME MAK-MFC5

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Slippery when spilt.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool. dry, well ventilated area, removed from moisture, incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
Referen	Reference	ppm	mg/m³	ppm	mg/m³
Aluminium & compounds	SWA [Proposed]		1		
Aluminium, soluble salts (as AI)	SWA [AUS]		2		

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction

ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face Wear splash-proof goggles. Hands Wear PVC or rubber gloves.

Body When using large quantities or where heavy contamination is likely, wear coveralls. Where an inhalation risk exists, wear a Type B (Inorganic gases and vapours) respirator. Respiratory





9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

CLEAR TO SLIGHTLY HAZY LIQUID **Appearance**

Odour SLIGHT ODOUR NON FLAMMABLE **Flammability** Flash point NOT RELEVANT



SDS Date: 23 Sep 2021 Revision No: 2.1

PRODUCT NAME MAK-MFC5

9.1 Information on basic physical and chemical properties

Boiling point 100°C to 110°C

Melting point < 0°C

Evaporation rate NOT AVAILABLE

pH 3.1 to 3.7

Vapour density NOT AVAILABLE

Relative density 1.36 **SOLUBLE** Solubility (water) 2.37 kPa @ 20°C Vapour pressure **NOT RELEVANT** Upper explosion limit Lower explosion limit NOT RELEVANT **NOT AVAILABLE** Partition coefficient NOT AVAILABLE Autoignition temperature **NOT AVAILABLE** Decomposition temperature NOT AVAILABLE Viscosity

Explosive properties NOT AVAILABLE Oxidising properties NOT AVAILABLE

9.2 Other information

Odour threshold

% Volatiles 50 % (Approximately)

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and alkalis (e.g. sodium hydroxide).

NOT AVAILABLE

10.6 Hazardous decomposition products

May evolve aluminium oxides and hydrogen chloride gas when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Acute oral exposure may result in irritation of the mouth, throat, oesophagus and gastrointestinal tract.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
ALUMINIUM CHLORIDE, BASIC	> 2000 mg/kg (rat)	> 2000 mg/kg (rat)	

Skin Contact may result in irritation, redness, pain and rash.

Eye Causes serious eye damage. Contact may result in irritation, lacrimation, pain, redness and possible serious

eye damage.

Sensitisation Not classified as causing skin or respiratory sensitisation.

 Mutagenicity
 Not classified as a mutagen.

 Carcinogenicity
 Not classified as a carcinogen.

 Reproductive
 Not classified as a reproductive toxin.

STOT - single Over exposure may result in mucous membrane irritation of the respiratory tract, coughing, nausea,

exposure dizziness and headache.

STOT - repeated Not classified as causing organ damage from repeated exposure. Adverse effects are generally associated

with single exposure.



exposure

SDS Date: 23 Sep 2021 Revision No: 2.1 Aspiration

Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Not a persistent pollutant; can cause coagulation of solids in aqueous suspension, especially when highly diluted by the water in which the solids are suspended. Aluminium compounds are common in most soils and are the principle components of Bauxite and Gibbsite, which are common, naturally occurring minerals. When diluted by copious quantities of water (for example, to the point that the concentration is less than about 100 grams per cubic meter), this product will hydrolyze rapidly to form aluminium hydroxide, which can be expected to become a part of the natural soil profile if not recovered. When not highly diluted with water, this product may be slow to hydrolyze and may form a mixture of partially soluble aluminium species and heavy floc of aluminium hydroxide. Until further diluted, this mixture could affect marine life by clogging sensitive respiratory mechanisms in a similar fashion to muds and clays and possibly by toxic effects that are not yet well understood.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

This product does not bioaccumulate.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site.

Contact the manufacturer/supplier for additional information if disposing of large quantities (if required). Prevent contamination of drains and waterways as aquatic life may be threatened and environmental

damage may result.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the

Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and

Labelling of Chemicals (GHS Revision 7).



SDS Date: 23 Sep 2021 Revision No: 2.1

Page 5 of 7

Inventory listings

AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)

All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH American Conference of Governmental Industrial Hygienists

CAS # Chemical Abstract Service number - used to uniquely identify chemical compounds

CNS Central Nervous System

EC No. EC No - European Community Number

EMS Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous

Goods)

GHS Globally Harmonized System

GTEPG Group Text Emergency Procedure Guide
IARC International Agency for Research on Cancer

LC50 Lethal Concentration, 50% / Median Lethal Concentration

LD50 Lethal Dose, 50% / Median Lethal Dose

mg/m³ Milligrams per Cubic Metre
OEL Occupational Exposure Limit

pH relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly

alkaline).

ppm Parts Per Million

STEL Short-Term Exposure Limit

STOT-RE Specific target organ toxicity (repeated exposure)
STOT-SE Specific target organ toxicity (single exposure)

Page 6 of 7

SUSMP Standard for the Uniform Scheduling of Medicines and Poisons

SWA Safe Work Australia
TLV Threshold Limit Value
TWA Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.



SDS Date: 23 Sep 2021

Revision No: 2.1

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Page 7 of 7



SDS Date: 23 Sep 2021

Revision No: 2.1