# PRODUCT DATA SHEET

# Internally Fed Drum Screens (IFDS)

water | wastewater | sewage



#### **OVERVIEW**

The REKO internally fed drum screens are free-standing units used for the separation of settling solids from waste water and process water by means of an internally-fed rotating drum screen. It requires low investment and very little maintenance.

#### Working principle

The essential part of the REKO internally-fed drum screen type™ is the rotating wedge wire or perforated drum as the inside of the drum is the screening surface. The polluted liquid flows into the drum via the inlet chute and passes the drum from the inside to the outside. Separated solids are retained at the inside of the drum where they accumulate and dewater. The solids are then transported towards the discharge end of the drum by an internal spiral. For automatic cleaning of the drum, a cleaning system with flat jet nozzles is mounted at the outside. As the drum rotates a spray arm with flat jet nozzles cleans the entire surface. The rotating drum and the cleaning system are guarded by a hinged cover with gas-springs. The drum itself is driven by a directly coupled motor drive and the drive end of the drum is supported by a self-aligning flange bearing. The discharge end of the drum is supported by two support wheels and all bearings can be lubricated simply via grease nipples at the outside of the machine. Optionally an automatic lubricating system is available.

#### STANDARD SPECIFICATIONS

Parameter	Units	TM 40/080	TM 60/120	TM 60/190	TM 80/180	TM 100/200	TM 120/240	TM 150/240
Liquid Capacity	m³/hr	15 - 45	35 - 100	55 - 155	80 - 220	90 - 250	130 - 360	160 - 450
Drum	Drum							
Slot Opening	μm	150 - 1,000*	150 - 1,000*	150 - 1,000*	150 - 1,000*	150 - 1,000*	150 - 1,000*	150 - 1,000*
Diameter/ Length	mm	400/ 800	600/ 1,200	600/ 1,900	800/ 1,800	1,000/ 2,000	1,200/ 2,400	1,500/ 2,400
Internal Spiral Pitch	mm	250	250	250	250	250	250	250
Inclination		1° - 2°	1° - 2°	1° - 2°	1° - 2°	2°	2°	2°
Connections								
Inlet (water + solids)		DN80	DN 100	DN 200	DN150	DN250	TBD	DN250
Outlet (filtrate)		DN100	DN 200	DN 250	DN200	DN350	TBD	DN350
Solids Discharge	mm	160 * 684	160 * 870	200 * 870	250 * 1,078	250 * 600	TBD	250 * 1,400
Spray Water	inch	1	1	1	1	1	1	1
Cleaning System								
Spray Nozzles		4	8	12	12	16	TBD	13
Spray Angle		60°	60°	60°	60°	65°	60°	60°
Water Pressure		> 5 bar						
Drive Unit								
Power/ Voltage	Kw/ V	0.25/ 499	0.37/ 400	0.37/ 400	0.55/ 400	1.1/ 400	TBD	2.2/ 400
Speed	rpm	9.3	7.5	7.5	6.4	7.5	TBD	9.7
Protection & Isolation Class		IP55 - F						
Bearing (Drive Shaft)							•	
Make/ Type		ANB/ MUCF 210						
Description		Self-Aligning						



# STANDARD SPECIFICATIONS CONTINUED

Bearings		Stainless Steel	Stainless Steel	Stainless Steel	Stainless Steel	Stainless Steel	Stainless Steel	Stainless Steel
Materials				•	•			
Drum/ Housing/ Cover		AISI 304	AISI 304	AISI 304	AISI 304	AISI 304	AISI 304	AISI 304
Cleaning System		AISI 304	AISI 304	AISI 304	AISI 304	AISI 304	AISI 304	AISI 304
Wheels		AISI 304	AISI 304	AISI 304	AISI 304	AISI 304	AISI 304	AISI 304
Bearings		Stainless Steel	Stainless Steel	Stainless Steel	Stainless Steel	Stainless Steel	Stainless Steel	Stainless Steel
Flanges		Coated Aluminium	Coated Aluminium	Coated Aluminium	Coated Aluminium	AISI 304	AISI 304	AISI 304
Weight								
Net Weight (Approx.)	kg	250	300	300	350	900	TBD	1,100
Operational Weight (Approx.)	kg	400	450	500	600	1,700	TBD	1,700

## STANDARD INCLUSIONS + OPTIONS

√= Standard Supply o = Optional Supply

						117 1	117
Equipment	TM 40/080	TM 60/120	TM 60/190	TM 80/180	TM 100/200	TM 120/240	TM 150/240
Skid Mounted Plant & Equipment	✓	✓	✓	<b>√</b>	✓	✓	✓
Epoxy Coated Carbon Steel control panel	✓	✓	✓	<b>√</b>	✓	✓	✓
SS316 control Panel	0	0	0	0	0	0	0
Materials Upgrade to SS316	0	0	0	0	0	0	0
Additional Screw Conveyor	0	0	0	0	0	0	0

#### MODEL SELECTION

□ REKO IFDS TM40/080	Liquid Capacity 15 - 45 m <sup>3</sup> /hr
□ REKO IFDS TM60/120	Liquid Capacity 35 - 100 m³/hr
□ REKO IFDS TM60/190	Liquid Capacity 55 - 155 m³/hr
☐ REKO IFDS TM80/180	Liquid Capacity 80 - 220 m³/hr
☐ REKO IFDS TM100/200	Liquid Capacity 90 - 250 m³/hr
□ REKO IFDS TM120/240	Liquid Capacity 130 - 360 m <sup>3</sup> /hr
☐ REKO IFDS TM150/240	Liquid Capacity 160 - 450 m <sup>3</sup> /hr
	Transfer model size below

### **OPTIONS**

REKO IFDS	316CP	Stainless Steel Control Panel
REKO IFDS	316	Materials Upgrade to SS316
□ REKO IEDS	SC	Additional Screw Conveyor



**NEED A QUOTE?** 

COMPLETE THIS TABLE AND EMAIL TO...

sales@makwater.com.au

**Disclaimer:** MAK Water is continuously updating and improving its products and services, so please contact us for more detailed information or to confirm specifications. MAK Water takes no responsibility for any errors resulting from the use of information contained within this document.

Clearmake\*

a mak water company