

PRODUCT DATA SHEET

Screen Filtration (SF)

water | wastewater | sewage



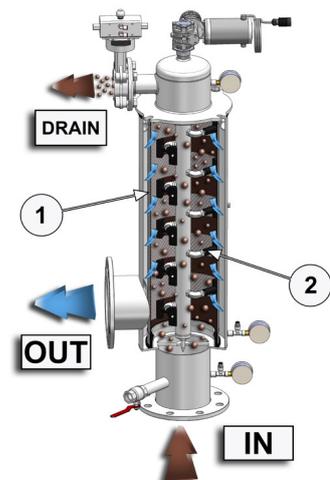
OVERVIEW

MAK Water's Screen Filters are designed to filter liquids with suspended solids. MAK Water's innovative suction pad design:

- Enables the filter to be cleaned without stopping the filtration process
- Automatically cleans the filter depending on differential pressure or time
- Manufactured from high grade stainless steel; and
- Minimises water used for backwash

They can be supplied in three different configurations (O, L and Y) depending on the position of in/out connections. The filter element can be supplied either as a polyester mesh inserted between two 316 net tubes or as a three layer 316 stainless steel element, with the filtration degree ranging from 25 μm to 810 μm . All filters are supplied with valves, pressure gauges, differential pressure sensor, cleaning system and an electronic controller.

Raw water flows into the filter under pressure across the filtering element, trapping the suspended solids inside the housing prior to the filtered water exiting the filter housing. The cleaning of the filtration element can be performed by preset time or when the progressive build-up of suspended solid causes an excessive differential pressure between inlet and outlet (0.8 bar). During the cleaning cycle the opening of the drain valve and the engine rotation actuate the suction scanning system. The adherence of scanners to the internal surface of the element removes the particles trapped by the filter element. Dirty water and solids are purged through the drain.



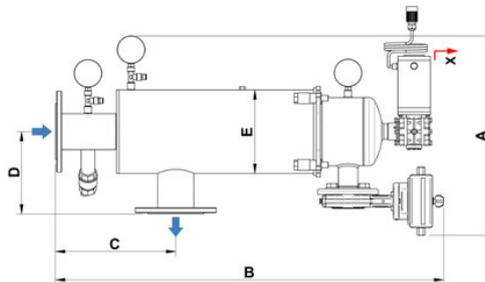
STANDARD SPECIFICATIONS

| Parameter | Units | SF-40 | SF-80 | SF-100 | SF-150 | SF-250 | SF-300 | SF-400 |
|-------------------------------|----------------------|--|-------|--------|--------|--------|--------|--------|
| Filtrate Flow Rate | m ³ /hour | 40 | 80 | 100 | 150 | 250 | 300 | 400 |
| Minimum Operating Pressure | Bar | 3 | | | | | | |
| Maximum Operating Pressure | Bar | 10 | | | | | | |
| Maximum Operating Temperature | °C | 80 (Ambient) | | | | | | |
| pH Range | - | 3 – 9 | | | | | | |
| Backwash Duration | seconds | Typically 20 – 45 (operator adjustable) | | | | | | |
| Flushing Criteria | - | Differential Pressure (0.8 bar), time intervals and manual operation | | | | | | |
| Filtration Degree | micron | 810 / 580 / 400 / 200 / 120 / 80 / 53 / 25 | | | | | | |
| Screen Types | - | Sandwich element with polyester inner mesh, triple layer element (stainless steel 316) | | | | | | |
| Filter Body | - | SS 304 / SS 316 / Duplex | | | | | | |
| Cover | - | SS 304 / SS 316 / Duplex | | | | | | |
| Support screen | - | SS 316 / DUPLEX | | | | | | |
| Surface finishing | - | Micro shot peening and passivation | | | | | | |
| Power Supply | - | AC 200~240 V 50/60Hz | | | | | | |
| Control Voltage | - | 24 V | | | | | | |
| Compressed Air Supply | Bar | 6 – 8 (if required) | | | | | | |

EQUIPMENT DIMENSIONS

NOTE: Flow rates calculated for the 3 configurations are based on filters with 120 µm filtrating mesh, water with temperature of 20 °C and turbidity of < 1 NTU

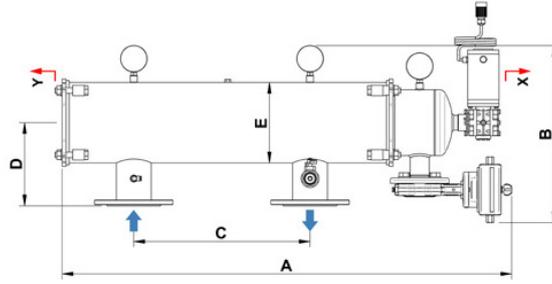
Shape L



| Flow Rate (m ³ /hr) | In / Out | Drain | Dimensions [mm] | | | | | | Weight (kg) |
|--------------------------------|----------|-------|-----------------|------|-----|-----|-----|------|-------------|
| | | | A | B | C | D | E | X | |
| 40 | 2" BSPP | DN40 | 500 | 800 | 296 | 203 | 206 | 500 | 27 |
| 80 | 3" BSPP | DN40 | 500 | 800 | 296 | 203 | 206 | 500 | 27 |
| 80 | DN80 | DN40 | 500 | 800 | 296 | 203 | 206 | 500 | 32 |
| 100 | DN100 | DN40 | 500 | 850 | 346 | 203 | 206 | 500 | 33 |
| 80 | 3" BSPP | DN40 | 500 | 960 | 296 | 203 | 206 | 650 | 31 |
| 80 | DN80 | DN40 | 500 | 960 | 296 | 203 | 206 | 650 | 35 |
| 130 | DN100 | DN40 | 500 | 1010 | 346 | 203 | 206 | 650 | 36 |
| 140 | DN100 | DN50 | 550 | 1025 | 346 | 236 | 273 | 650 | 45 |
| 250 | DN150 | DN50 | 550 | 1025 | 346 | 236 | 273 | 650 | 49 |
| 150 | DN100 | DN50 | 550 | 1330 | 346 | 236 | 273 | 650 | 54 |
| 300 | DN150 | DN50 | 550 | 1330 | 346 | 236 | 273 | 1000 | 58 |
| 400 | DN200 | DN50 | 550 | 1330 | 366 | 236 | 273 | 1000 | 63 |

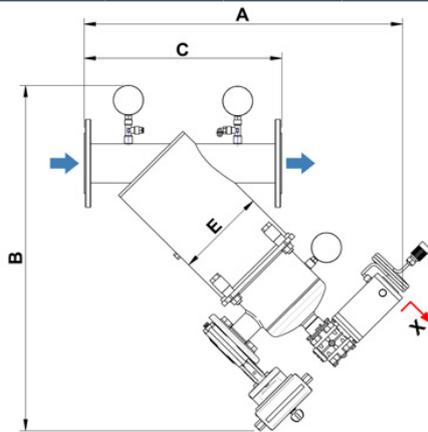
EQUIPMENT DIMENSIONS cont.

Shape O



| Flow Rate (m ³ /hr) | In / Out | Drain | Dimensions [mm] | | | | | | | Weight (kg) |
|--------------------------------|----------|-------|-----------------|-----|-----|-----|-----|------|------|-------------|
| | | | A | B | C | D | E | X | Y | |
| 40 | 2" BSPP | DN40 | 1150 | 450 | 450 | 213 | 206 | 500 | 650 | 27 |
| 80 | 3" BSPP | DN40 | 1150 | 450 | 450 | 213 | 206 | 500 | 650 | 27 |
| 80 | DN80 | DN40 | 1150 | 450 | 450 | 213 | 206 | 500 | 650 | 32 |
| 100 | DN100 | DN40 | 1150 | 450 | 450 | 213 | 206 | 500 | 650 | 33 |
| 80 | 3" BSPP | DN40 | 1150 | 450 | 450 | 213 | 206 | 650 | 500 | 31 |
| 80 | DN80 | DN40 | 1150 | 450 | 450 | 213 | 206 | 650 | 500 | 35 |
| 130 | DN100 | DN40 | 1150 | 450 | 450 | 213 | 206 | 650 | 500 | 36 |
| 140 | DN100 | DN50 | 1630 | 510 | 640 | 246 | 273 | 650 | 1000 | 45 |
| 250 | DN150 | DN50 | 1630 | 510 | 640 | 246 | 273 | 650 | 1000 | 49 |
| 150 | DN100 | DN50 | 1630 | 510 | 640 | 246 | 273 | 1000 | 650 | 54 |
| 300 | DN150 | DN50 | 1630 | 510 | 640 | 246 | 273 | 1000 | 650 | 58 |
| 400 | DN200 | DN50 | 1630 | 510 | 640 | 286 | 273 | 1000 | 650 | 63 |

Shape Y



Disclaimer: MAK Water is continuously updating and improving its products and services, so please contact us for more detailed information or to confirm specifications. MAK Water takes no responsibility for any errors resulting from the use of information contained within this document.

| Flow Rate (m ³ /hr) | In / Out | Drain | Dimensions [mm] | | | | | | Weight (kg) |
|--------------------------------|----------|-------|-----------------|------|-----|-----|-----|------|-------------|
| | | | A | B | C | D | E | X | |
| 40 | 2" BSPP | DN40 | 500 | 800 | 296 | 203 | 206 | 500 | 27 |
| 80 | 3" BSPP | DN40 | 500 | 800 | 296 | 203 | 206 | 500 | 27 |
| 80 | DN80 | DN40 | 500 | 800 | 296 | 203 | 206 | 500 | 32 |
| 100 | DN100 | DN40 | 500 | 850 | 346 | 203 | 206 | 500 | 33 |
| 80 | 3" BSPP | DN40 | 500 | 960 | 296 | 203 | 206 | 650 | 31 |
| 80 | DN80 | DN40 | 500 | 960 | 296 | 203 | 206 | 650 | 35 |
| 130 | DN100 | DN40 | 500 | 1010 | 346 | 203 | 206 | 650 | 36 |
| 140 | DN100 | DN50 | 550 | 1025 | 346 | 236 | 273 | 650 | 45 |
| 250 | DN150 | DN50 | 550 | 1025 | 346 | 236 | 273 | 650 | 49 |
| 150 | DN100 | DN50 | 550 | 1330 | 346 | 236 | 273 | 650 | 54 |
| 300 | DN150 | DN50 | 550 | 1330 | 346 | 236 | 273 | 1000 | 58 |
| 400 | DN200 | DN50 | 550 | 1330 | 366 | 236 | 273 | 1000 | 63 |

Flow rates are based on filters with 120 µm filtrating mesh, water with temperature of 20 °C and turbidity of $\leftarrow 1$ NTU