PRODUCT DATA SHEET

Sea Water Reverse Osmosis (SWRO) Desalination

water | wastewater | sewage

mak Water

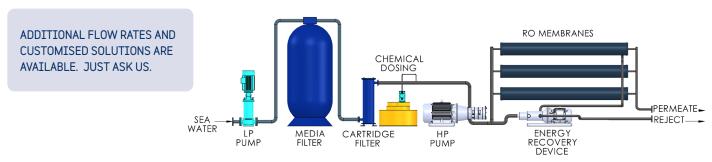
OVERVIEW

MAK Water's Sea Water Reverse Osmosis (SWRO) plants are designed to treat sea water, or high salinity ground water, with < 40,000 mg/L of dissolved solids (TDS) and < 30 mg/L of suspended solids (TSS), to achieve potable water quality.

The standard treatment process involves pre filtration (auto backwashing multimedia filters and cartridge filters), anti-scalant dosing to prevent membrane scaling, RO desalination and auto flushing and CIP systems for membrane cleaning. Additional pre-RO and post-RO treatment steps may be added as required to suit feed water conditions and/or treated water quality requirements.

The MAK SWRO plants are available as skid mounted or containerised systems.





STANDARD SPECIFICATIONS

Parameter		Units	SWRO-50	SWRO-100	SWRO-150	SWRO-250	SWRO-500	SWRO-1000	
Permeate Flow F	Rate	m³/day	50	100	150	250	500	1000	
Permeate Recovery Rate		%	40 (typical)						
Permeate TDS		mg/L	<500 (typical)						
Raw Water TDS		mg/L	<40,000						
Raw Water TSS		mg/L	<30						
Raw Water Temperature		°C	15 ~ 35						
Ambient Design Temperature		°C	5 ~ 45 (-15 ~ 50 for insulated containerized system)						
Feed Water Inlet Pressure		kPa	>15 (flooded suction)						
Permeate Discharge Pressure		kPa	~40 (higher discharge pressures available on request)						
Brine Discharge Pressure		kPa	~40 (higher discharge pressures available on request)						
Power Supply		-	AC 380~450 V, 3 Phase, 50/60 Hz						
Power Consumption	Standard	kW	20	25	35.5	52.5	105	190	
	High Efficiency		-	-	26	43	71	142	
No. Containers (Optional)		-	1 x 20'	1 x 20'	1 x 40'	1 x 40'	2 x 40'	2 x 40'	



STANDARD INCLUSIONS + OPTIONS

√ = Standard Supply, o = Optional Supply, - = Not Applicable

Equipment		SWRO-50	SWRO-100	SWRO-150	SWRO-250	SWRO-500	SWRO-1000
Skid Mounted Plant & Equipment		1	1	1	1	1	✓
Low Pressure Feed Pump		1	1	1	1	1	✓
High Pressure RO Pump (c/w ERD)	Std Efficiency	1	1	1	1	1	✓
	High Efficiency	-	-	0	0	0	0
Pre-filtration	Multimedia	0	1	1	1	0	0
	Ultra Filtration	0	0	0	0	✓	✓
	Cartridge Filters	✓	1	1	1	✓	✓
Anti Scalant Dosing System		✓	1	1	1	1	✓
Membrane CIP & Auto Flush System		✓	1	1	1	✓	✓
PLC Control System with HMI		✓	1	1	1	1	✓
Containerised system, c/w A/C & Lights		0	0	0	0	0	0
Container Insulation (walls & ceiling)		0	0	0	0	0	0
Container non-slip floor coverings		0	0	0	0	0	0
Container Side Access Door		0	0	1	1	✓	✓
Additional Pre-RO Treatment		0	0	0	0	0	0
Additional Post-RO Treatment		0	0	0	0	0	0
Premium Instrumentation Package		0	0	0	0	✓	1
Permeate Distribution Pump Set		0	0	0	0	0	0

Instrumentation	Standard Package	Premium Package
Pressure Gauges	✓	✓
Pressure Transmitters (4-20 mA)	-	✓
HP RO Pump Inlet Low Pressure Switch	✓	√
Flow Gauges (Rotameters)	✓	-
Flow Transmitters (4-20 mA)	-	✓
Conductivity Transmitter (4-20 mA)	✓	✓
Float Switches (Feed/Permeate, Chemical Dosing & CIP Tanks)	✓	✓
Remote Monitoring & Control Capabilities	-	✓

MODEL SELECTION

0050 50 m³/day - permeate flow 0100 100 m³/day - permeate flow 0150 150 m³/day - permeate flow 0250 250 m³/day - permeate flow 0500 500 m³/day - permeate flow 1000 1000 m³/day - permeate flow XXXX Custom permeate flow

XX Skid mounted

CX Containerised - standard

CF Containerised - with floor coatings

СР Containerised - with floor coatings & insulation

Pre RO treatment - standard

Pre RO treatment - custom

Post RO treatment - standard

Post RO treatment - custom

Standard instrument package X

Premium instrument package, c/w remote monitoring

Custom instrument package

Standard efficiency RO pump

D High efficiency RO pump

Permeate distribution pump set

Without

Custom

Χ Specifications - standard

Specifications - custom

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NEED A QUOTE?

COMPLETE THIS TABLE AND EMAIL TO ...

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SWRO