

# CASE STUDY

**PROJECT** WASH BAY WASTEWATER RECYCLING FOR OILFIELD SERVICES EQUIPMENT DEPOT

**PRODUCT** Dissolved Air Flotation and Multimedia Filtration

**INDUSTRY** Oil and Gas

**LOCATION** Jandakot, Western Australia



## BACKGROUND

Schlumberger, one of the world's leading providers of technology for reservoir characterisation, drilling, production, and processing to the oil and gas industry, contacted MAK Water to design and manufacture a water recycling system for their new facility. Two separate equipment washbays, with differing waste streams, required two separately designed systems to achieve the strict treated water quality requirements.

A customised Dissolved Air Flotation (DAF) plant was required for the main equipment washbay and a customised Multimedia Filtration (MMF) plant was required for the pressure test bay. A high level of plant customisation, technical capabilities and experience was required to achieve the complex treated water quality requirements.

## SOLUTION

- Custom design and manufacture of a 1,500 L/h skid mounted Dissolved Air Flotation (DAF) plant for the equipment washbay and a Multimedia Filtration (MMF) plant for the pressure test bay
- MAK Water undertook bench testing of water samples to confirm the optimal treatment process
- DAF system included pH adjustment, flocculent and polymer dosing, and specific dosing for barium removal, pH neutralisation and multimedia and carbon filtration with chlorine sterilisation for recycling
- MMF included carbon and cartridge filtration with chlorine sterilisation for recycling
- Supply and onsite installation of interconnecting pipework and electrical
- Fast 10-12 week delivery time
- Onsite commissioning and training of local operators, with an ongoing service and maintenance agreement

## RESULTS AND BENEFITS

- **Quick response.** Delivered on time and on budget to meet the required client specifications
- **Technical Expertise.** MAK water provided in-house process design and ongoing technical support
- **Compliance.** Maintains compliance with the strict treated water quality requirements



*The dissolved air flotation plant on site*



*The multimedia filtration plant on site*